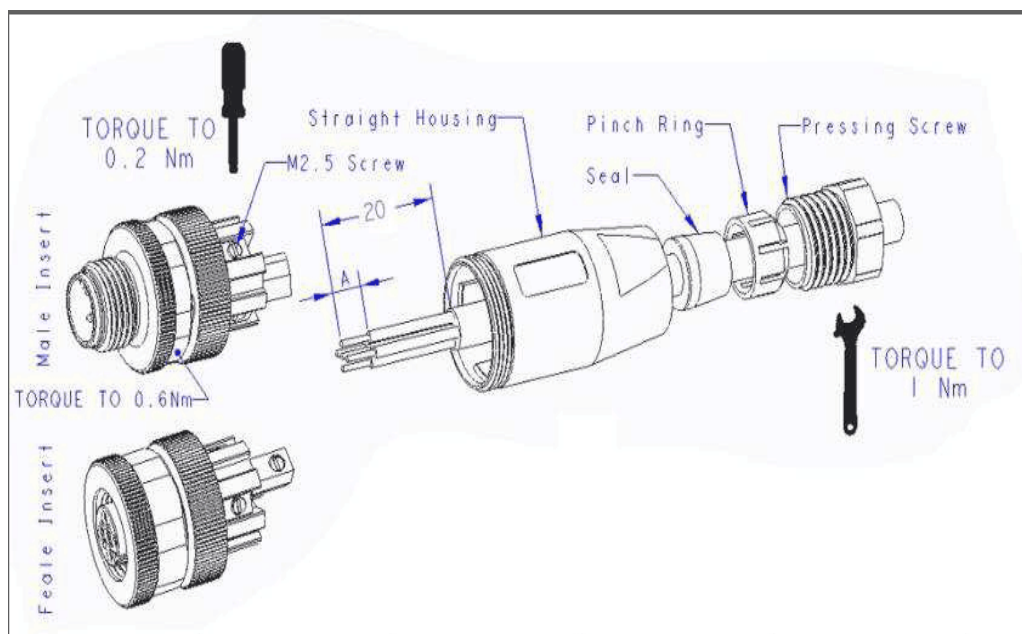


M12 Field Installable Connector Unshielded Cable 3-12 Position Connectors Straight Connector



1. Connector components install on cable
2. Cable jacket should be stripped as shown
3. For 3-8-position, install wire to correct insert position
(wire plug should be preferred to crimp on the wire)
4. Turn the M2.5 screw with suitable tool, torque to 0.2Nm [1.77 in.-lb.] For 12-position, sold the wire
5. Install straight housing
6. Install seal, pinch ring, pressing screw
7. Pressing screw should be tightened with torque recommended as 1 Nm [8.85 in.-lb.]
8. Cable outlet: PG7 (cable feed: 4-6mm) PG9 (cable feed: 6-8mm)

DIMENSION A TERMINATION

SCREW	SOLDER
5.0	3.5